Hannay Reels®
The reel leader.

Hannay Reels, Inc.
553 State Route 143, Westerlo, NY 12193
www.hannay.com
Email: reels@hannay.com

Phone 1-518-797-3791
Toll Free 1-877-GO-REELS (467-3357)
Fax 1-800-REELING (733-5464)
Int'l Fax 1-518-797-3259

TSB 2025.06.001

TRAPEZOID FRAME STACKING KIT INSTALLATION

For 1500 & 1800 Series
Manual or Power Rewind Reels

Date Issued: June 2025

NOTE: A MAXIMUM OF TWO REELS CAN BE USED PER STACKING KIT.
ONE STACKING KIT CANNOT BE INSTALLED ON TOP OF ANOTHER KIT.
THE WARRANTY WILL BE VOIDED IF GUIDELINES ARE NOT FOLLOWED.

TO BE USED FOR 1500 & 1800 SERIES REELS:

Universal Kit (22.5" Depth): For Both Power & Manual Reels

- Steel: P/N 99 08.1061
- Stainless Steel: P/N 99 08.1065

Manual Kit (18" Depth): Manual Reels Only

- Steel: P/N 99 08.1071
- Stainless Steel: P/N 99 08.1075

IMPORTANT NOTES:

- When ordering the stacking kit, you **must specify** the model number of the reels to be used with the kit to ensure the correct length X-bracing is provided.
- The top and bottom reels must be the same width.
- The included X-bracing is installed on **rear** of frames.

INSTALLATION INSTRUCTIONS:

- **The stacking kit is shipped loose from the factory.** The customer is responsible for assembling the stacking kit to a rigid mounting surface.
- The stacking frames should be orientated so the hardware for mounting the bottom reel is easily accessed. The open-ended area of the foot of the stacking frame should be facing outward (see **FIGURE 1**). *Where space is limited, the open-ended area of the foot can face inward, however the hardware to mount the reel will not be easily accessible.*
- Rollers can be added directly to the stacking frames for the bottom reel (see **FIGURE 2**). If rollers are desired for the top reel, the roller brackets to be mounted on the reel must be ordered with the rollers. Alternatively, the rollers could be specified to be installed with the top reel from the factory when ordering.

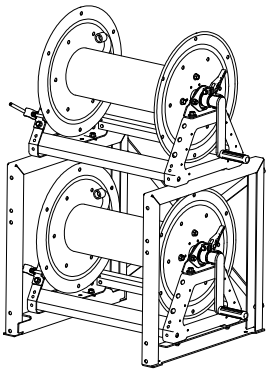
STEP 1: It is recommended to loosely assembly the two side frames of the stacking kit with the X-bracing to the rear, do not secure the sides frame to the mounting surface at this point.

STEP 2: Install the bottom reel in appropriate location on the foot. On Universal Kits the power rewind reels should be installed in the set of slots that are closest to the front of the kit. The center slot is for a manual rewind reel that does not have a motor.

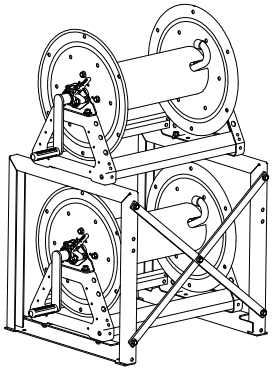
STEP 3: Install the top reel on the top of the stacking frame side frames. The top reel can go in any of the provided slots, regardless of power or manual Rewind.

STEP 4: Tighten the X-bracing hardware.

STEP 5: Secure the stacking kit side frames to the mounting surface



Front View of Manual Reels on Universal Kit



Rear View of Manual Reels on Universal Kit

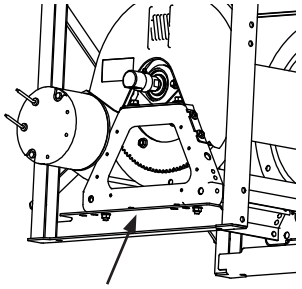
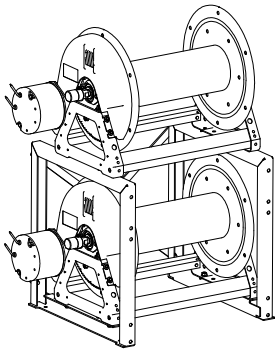
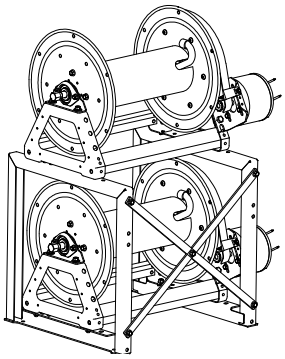


FIGURE 1: Open-end mounting brackets should face outward



Front View of Power Reels on Universal Kit



Rear View of Power Reels on Universal Kit

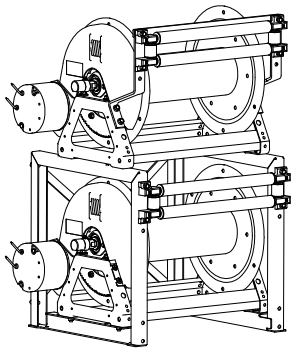


FIGURE 2: Stacked reels shown with optional rollers

For a full parts breakdown of the stacking kit please refer to ISO-272 on hannay.com