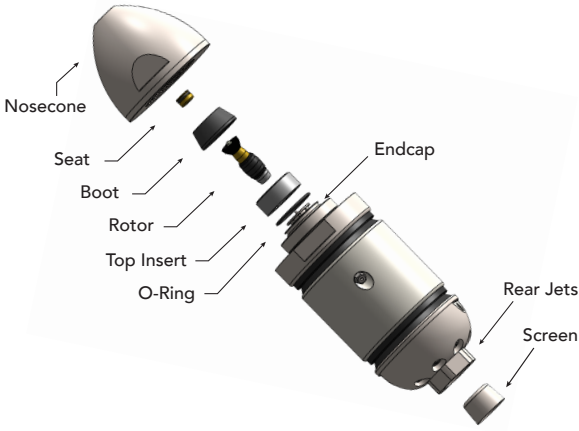
REVOLUTION BY REAPER™
FRONT ROTOR BLOCK KIT INSTRUCTIONS



Tools & Equipment needed:

- Vice
- Thread Sealant
- Torque Wrench
- Screwdriver
- 3.5" Wrench
- 1.5" 6-Point Socket

Part number: 1003640

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1. Secure the nosecone of the nozzle in a vice.
2. Use the 3.5" wrench to unscrew the nozzle form the nosecone and set aside.
3. Remove the existing components from the nosecone (top insert, boot, rotor and seat). Save parts for future use.
4. Use a tool or rod similar to a screwdriver to press through the outlet of the nosecone and remove the seat. Save parts for future use.
5. Install the new plug (O-ring side down) and press into place.
6. Apply thread locker to the threads on the endcap.
7. Screw the center and rear of the nozzle (with end cap) to the nosecone (nosecone facing down) and torque to 160 in-lbs using a 1.5" socket with the torque wrench.
8. Examine the inlet of the rear housing to ensure there is no debris caught in the screen. If there is debris, remove the screen and replace.

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