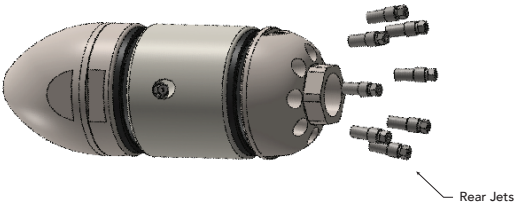
REVOLUTION BY REAPER™
REAR JET REBUILD INSTRUCTIONS



Tools & Equipment needed:

- 5/32" Hex Socket
- 3/16" Allen Wrench
- Rear Jets

Part number:

40.0: 1003575-400
60.0: 1003575-600
80.0: 1003575-800

Changing Rear Jets (same size)

1. Remove the rear jets using a 5/32" hex wrench and discard.
2. Install the new rear jets using the same hex wrench and tighten 1.5-3 turns past finger tight.

Changing Rear Jets from a #80 or #60 to a #40

1. Using the 5/32 Hex socket remove all existing rear jets (8) and discard.
2. Using the 3/16 Allen (internal hex) bit/wrench install the QTY 4 plugs in every other hole. Tighten 1.5-3 turns past finger tight.
3. Using the 5/32 Hex socket install the (4) new rear jets into the remaining holes. Tighten 1.5-3 turns past finger tight.

Changing Rear Jets from an #40 to a #60 or #80

1. Using the 5/32 Hex socket remove all existing rear jets (4) and discard.
2. Using the 3/16 Allen (internal hex) bit/wrench remove the (4) plugs and discard.
3. Using the 5/32 Hex socket install the (8) new rear jets. Tighten 1.5-3 turns past finger tight.

hydraflexinc.com
952-808-3640
hello@hydraflexinc.com

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