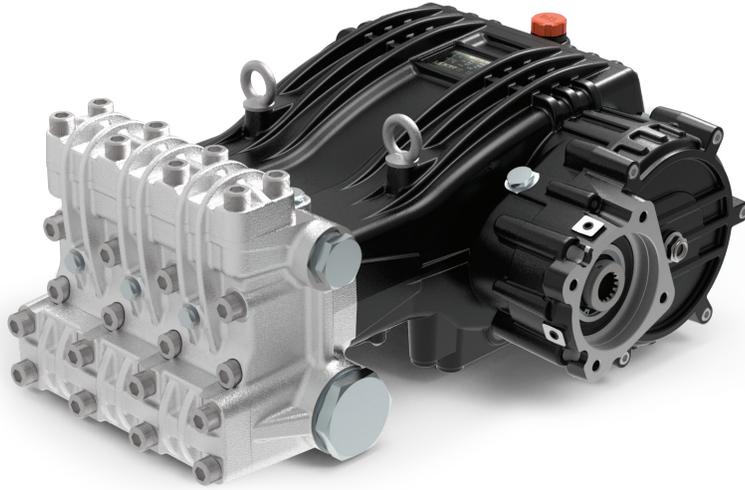




# HXR1-D MI SERIES

## 2.238:1 Gear Reduction Models

50mm Solid Keyed Shaft  
1800 RPM



- Anodized Aluminum Crank Case
- Nickel-Plated Manifold
- Stainless Steel Check Valves
- Heavy Duty Bronze Connecting Rods
- Heavy Duty Roller Bearings
- 2-1/2" BSP-F Inlet. 1-1/4" BSP-F Outlet
- Max Fluid Temp, 160°F

### HXR MI Series Plunger Pumps

HXR MI Series industrial duty plunger pumps are rated at 32.9 to 104.4 GPM and pressures up to 4350 PSI.

Gear reduction models are available in 1500, 1800 or 2200 RPM models with a 50mm solid, keyed shaft.

Applications include sewer jetting, hydro-excavation, fire fighting, mining and street cleaning.

	Model	Flow		Pressure		Plunger Dia.	Crankshaft		Power	Seal Kit	Valve Kit	Wt.
		GPM	l/min	PSI	bar		Stroke	Code				
1800 RPM	HXR1-D 135/300 R MI	32.9	124.5	4350	300	32mm	70.0mm	35	95.8 EBHP	6700.09	6072.03	367.5 lbs
	HXR1-D 160/240 R MI	42.9	162.5	3480	240	36mm	70.0mm	35	100.0 EBHP	6700.10	6072.03	367.5 lbs
	HXR1-D 210/200 R MI	54.4	206	2900	200	40mm	70.0mm	35	105.7 EBHP	6700.07	6072.13	367.5 lbs
2.238:1 Gear Ratio	HXR1-D 270/160 R MI	68.7	260	2320	160	45mm	70.0mm	35	106.8 EBHP	6700.08	6072.13	367.5 lbs
	HXR1-D 330/130 R MI	86.1	326.0	1885	130	50mm	70.0mm	35	108.7 EBHP	6072.14	6072.13	367.5 lbs
	HXR1-D 400/100 R MI	104.4	395.1	1450	100	55mm	70.0mm	35	101.3 EBHP	6072.16	6072.13	367.5 lbs



6180 140th Avenue NW  
Ramsey, MN 55303

Ph: 651-785-0666  
Fax: 800-732-2670

www.udorusa.com  
www.boominator.com  
info@udorusa.com



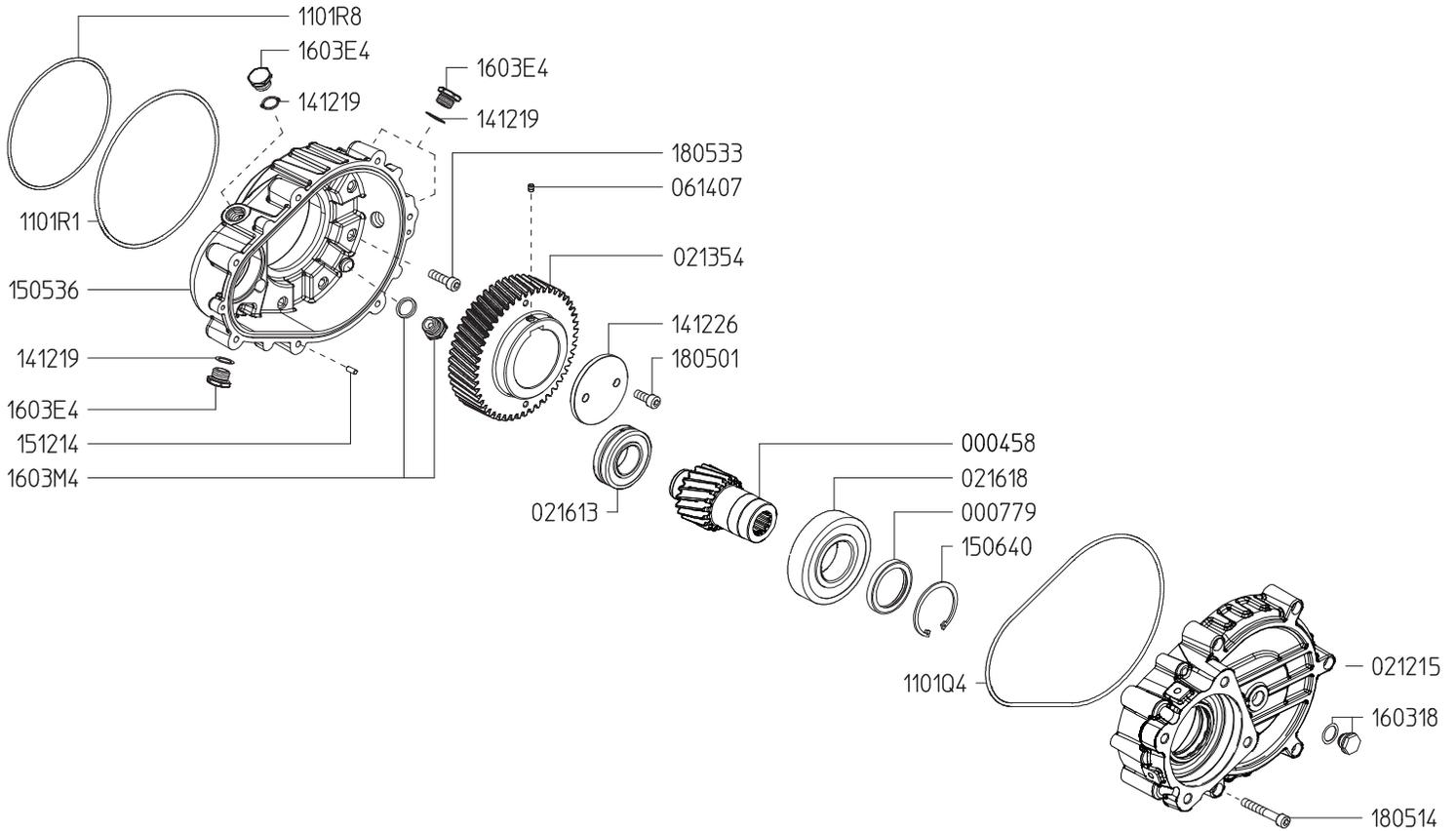
Scan this QR Code  
for More Information

HXR1-D MI  
2024A



# RH118 MI GEAR REDUCER

2.238:1 PTO GEAR REDUCTION  
 for HXR1-D \_\_\_ / \_\_\_ R MI PUMPS  
 REQUIRES 101 OZ. 85W-90 GEAR LUBE



Revised 2-5-2024

Part #	Description	Qty	Part #	Description	Qty
0004.58	PINION "RH 118 MI"	1	1412.19	BONDED SEAL G1/2"	4
0007.79	SHAFT SEAL D55 VITON	1	1505.36	GEARBOX CASE	1
0212.15	GEARBOX COVER - MI	1	1506.40	SNAP RING D72 UNI7437 ZINC PLATED	1
0213.54	GEAR "RH 118"	1	1512.14	CYLINDRICAL PIN D6,0X14 UNI-EN 28734	2
0216.13	BEARING	1	1603.18	OIL LEVEL SIGHT GLASS PLUG G1/2"	1
0216.18	BEARING	1	1603.E4	INOX PLUG G1/2"	4
0614.07	SOCKET SET SCREW M8X10 UNI5929	1	1603.M4	MAGNETIC PLUG G1/2"	1
1101.R1	OR D209,15X3,53 RIF 4825	1	1805.01	SOCKET HEAD SCREW M10X25 UNI5931 ZINC PLATED	2
1101.Q4	OR D266,30X3,53 RIF 41050	1	1805.33	SOCKET HEAD SCREW M10X35 UNI5931 ZINC PLATED	8
1101.R8	OR D158.3x3.53 RIF 4625	1	1805.14	SOCKET HEAD SCREW M10X60 UNI5931 ZINC PLATED	7
1412.26	WASHER	1			

